



EXTRUDED ALUMINUM STATIONARY LOUVER
2" (51) DEEP • DRAINABLE BLADE
MODEL: 1602D

Model 1602D Thinline drainable blade louvers combine excellent weather protection with pleasing aesthetics. The drainable blade design is enhanced by the drainable head feature, which utilizes a large rain gutter that diverts collected water down concealed side downspouts and out through the sill. This drainable louver delivers outstanding performance where a 4" (102) or 6" (152) louver is not practical. Suitable for use in ventilation, exhaust and low to medium velocity intake applications where water penetration is a concern, ideal for use in thin wall and curtain wall applications or A/C units where a full depth louver cannot be used. Available in channel, flanged, or glazing adaptor type, the 2" (51) deep frame installs easily in most common wall and mechanical configurations.

STANDARD CONSTRUCTION:

- FRAME:** 2" (51) deep, Type 6063-T6 extruded aluminum, .060" (1.5) nominal wall thickness. Integral downspouts and caulking slot provided.
- BLADES:** Type 6063-T6 extruded aluminum, .060" (1.5) nominal wall thickness, with reinforcing bosses.
- BLADE ANGLE:** Fixed at 45 degrees.
- BLADE SPACING:** Approximately 2 1/4" (57) on centers.
- BLADE SUPPORT BRACKETS:** Concealed type, factory installed on rear of louver on maximum 50" (1270) centers. Reinforced with 1" x 1" (25 x 25) angle (adds approx. 1" [25] to overall louver depth).
- MULLIONS:** Concealed type allowing continuous line appearance up to 120" (3048) wide. Larger assemblies require separate visible frames with downspouts.
- SCREEN:** 3/4" x .051 (19 x 1.3) expanded, flattened aluminum bird screen in removable frame, inside (rear) mount (adds approximately 3/8" [10] to louver depth).
- FINISH:** Mill.
- MINIMUM SIZE:** 8" W x 8" H (203 x 203).
- MAXIMUM SINGLE SECTION SIZE:** 120" W x 84" H (3048 x 2134) or 84" W x 120" H (2134 x 3048). 70 sq. ft. (6.5m²). Larger louvers will require field assembly of smaller sections.

OPTIONS:

- FL15** Flanged Frame, 1 1/2" (38).
- FL20** Flanged Frame, 2" (51).
- GA** Glazing Adaptor.
- BSSS** Type 304 S.S. Bird Screen.
- BSN** No Bird Screen.
- ISA** Aluminum Insect Screen.
- ISSS** Type 304 S.S. Insect Screen.
- WE** Welded Construction.
- ESI** Extended Sill.
- FR1** 1" (25) Filter Rack.
- FR2** 2" (51) Filter Rack.
- PACA** Perimeter Anchor Clips.
- Other:** _____.

OPTIONAL FINISHES:

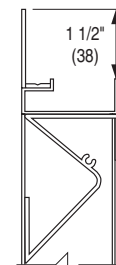
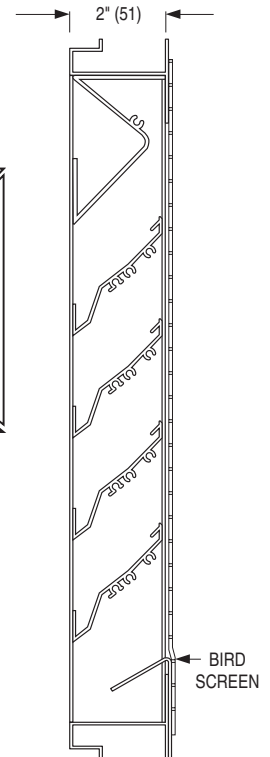
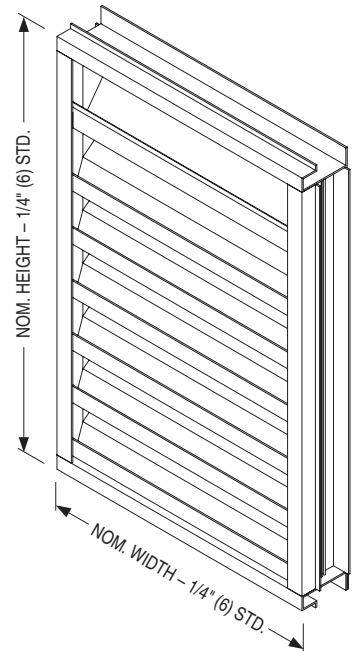
- PC3** Powder Coat AAMA 2603. Color: _____.
- PC4** High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar®). Color: _____.
- PC5** Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar®). Color: _____.
- PCC** Prime Coat.
- AN04** Clear Anodized 204-R1.
- AN15** Clear Anodized 215-R1.

Color Anodized:

- ANLB** Light Bronze.
- ANDB** Dark Bronze.
- ANMB** Medium Bronze.
- ANBK** Black.

OPTIONAL W x H SIZING (1/4" [6.5] Undersize standard):

- U00** Exact Size.
- U38** Undersize 3/8" (9.5).
- U50** Undersize 1/2" (12.7).



OPT. FLANGED FRAME (FL15 STD.)

SCHEDULE TYPE:
PROJECT:
ENGINEER:
CONTRACTOR:

Page 1 of 3
 Dimensions are in inches (mm).

DATE	B SERIES	SUPERSEDES	DRAWING NO.
3 - 12 - 24	1600	8 - 23 - 23	1602D



EXTRUDED ALUMINUM STATIONARY LOUVER
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PERFORMANCE DATA
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FREE AREA in Square Feet and Square Meters

		Width in Inches and Meters																			
		8	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120
		0.20	0.30	0.46	0.61	0.76	0.91	1.07	1.22	1.37	1.52	1.68	1.83	1.98	2.13	2.29	2.44	2.59	2.74	2.90	3.05
Height in Inches and Meters	8 0.20	0.07 0.01	0.12 0.01	0.19 0.02	0.27 0.02	0.34 0.03	0.41 0.04	0.49 0.05	0.56 0.05	0.63 0.06	0.70 0.07	0.78 0.08	0.85 0.09	0.92 0.10	1.00 0.09	1.07 0.10	1.14 0.11	1.21 0.11	1.29 0.12	1.36 0.13	1.43 0.13
	12 0.30	0.15 0.01	0.25 0.02	0.40 0.04	0.55 0.05	0.70 0.07	0.85 0.08	1.01 0.09	1.16 0.11	1.31 0.12	1.46 0.14	1.61 0.15	1.76 0.16	1.91 0.18	2.06 0.19	2.21 0.21	2.36 0.22	2.51 0.23	2.67 0.25	2.82 0.26	2.97 0.28
	18 0.46	0.27 0.03	0.45 0.04	0.73 0.07	1.00 0.09	1.27 0.12	1.54 0.14	1.81 0.17	2.08 0.19	2.36 0.22	2.63 0.24	2.90 0.27	3.17 0.29	3.44 0.32	3.72 0.35	3.99 0.37	4.26 0.40	4.53 0.42	4.80 0.45	5.08 0.47	5.35 0.50
	24 0.61	0.39 0.04	0.65 0.06	1.05 0.10	1.44 0.13	1.83 0.17	2.22 0.21	2.61 0.24	3.01 0.28	3.40 0.32	3.79 0.35	4.18 0.39	4.57 0.42	4.97 0.46	5.36 0.50	5.76 0.53	6.14 0.57	6.53 0.61	6.93 0.64	7.32 0.68	7.71 0.72
	30 0.76	0.54 0.05	0.90 0.08	1.44 0.13	1.98 0.18	2.52 0.23	3.06 0.28	3.60 0.33	4.14 0.38	4.68 0.43	5.22 0.49	5.76 0.54	6.30 0.59	6.84 0.64	7.38 0.69	7.92 0.74	8.46 0.79	9.00 0.84	9.54 0.89	10.08 0.94	10.62 0.99
	36 0.36	0.66 0.06	1.10 0.10	1.76 0.16	2.42 0.22	3.08 0.29	3.74 0.35	4.40 0.41	5.06 0.47	5.72 0.53	6.38 0.59	7.04 0.65	7.70 0.72	8.36 0.78	9.02 0.84	9.68 0.90	10.34 0.96	11.00 1.02	11.66 1.08	12.32 1.14	12.98 1.21
	42 1.07	0.78 0.07	1.30 0.12	2.08 0.19	2.86 0.27	3.64 0.34	4.42 0.41	5.20 0.48	5.98 0.56	6.76 0.63	7.54 0.70	8.32 0.77	9.10 0.85	9.88 0.92	10.66 0.99	11.44 1.06	12.22 1.14	13.00 1.21	13.78 1.28	14.56 1.35	15.34 1.43
	48 1.22	0.93 0.09	1.55 0.14	2.48 0.23	3.41 0.32	4.34 0.40	5.27 0.49	6.20 0.58	6.91 0.64	8.06 0.75	8.99 0.84	9.92 0.94	10.84 1.04	11.77 1.14	12.70 1.23	13.63 1.33	14.56 1.43	15.49 1.53	16.42 1.62	17.35 1.72	18.28 1.82
	54 1.37	1.05 0.10	1.75 0.16	2.80 0.26	3.85 0.36	4.90 0.45	5.95 0.55	7.00 0.65	8.05 0.75	9.10 0.84	10.15 0.94	11.19 1.04	12.24 1.14	13.29 1.23	14.34 1.33	15.39 1.43	16.44 1.53	17.49 1.62	18.54 1.72	19.59 1.82	20.64 1.92
	60 1.52	1.17 0.11	1.95 0.18	3.12 0.29	4.29 0.40	5.46 0.51	6.62 0.62	7.79 0.72	8.96 0.83	10.13 0.94	11.30 1.05	12.47 1.16	13.64 1.27	14.81 1.38	15.98 1.48	17.15 1.59	18.32 1.70	19.48 1.81	20.65 1.92	21.82 2.03	22.99 2.14
	66 1.68	1.32 0.12	2.20 0.20	3.52 0.33	4.84 0.45	6.15 0.57	7.47 0.69	8.79 0.82	10.11 0.94	11.43 1.06	12.75 1.18	14.07 1.31	15.39 1.43	16.71 1.55	18.02 1.67	19.34 1.80	20.66 1.92	21.98 2.04	23.30 2.16	24.62 2.29	25.94 2.41
	72 1.83	1.44 0.13	2.40 0.22	3.84 0.36	5.27 0.49	6.71 0.62	8.15 0.76	9.59 0.89	11.03 1.02	12.47 1.16	13.90 1.29	15.34 1.43	16.78 1.56	18.22 1.69	19.66 1.83	21.10 1.96	22.54 2.09	23.97 2.23	25.41 2.36	26.85 2.49	28.29 2.63
	78 1.98	1.65 0.15	2.76 0.26	4.41 0.41	6.06 0.56	7.71 0.72	9.37 0.87	11.02 1.02	12.67 1.18	14.33 1.33	15.98 1.48	17.63 1.64	19.29 1.79	20.94 1.95	22.59 2.10	24.25 2.25	25.90 2.41	27.55 2.56	29.20 2.71	30.86 2.87	32.51 3.02
	84 2.13	1.85 0.17	3.09 0.29	4.94 0.46	6.80 0.63	8.65 0.80	10.51 0.98	12.36 1.15	14.22 1.32	16.07 1.49	17.92 1.67	19.78 1.84	21.63 2.01	23.49 2.18	25.34 2.35	27.20 2.53	29.05 2.70	30.90 2.87	32.76 3.04	34.61 3.22	36.47 3.39
	90 2.29	1.83 0.17	3.05 0.28	4.88 0.45	6.71 0.62	8.54 0.79	10.37 0.96	12.20 1.13	14.04 1.30	15.87 1.47	17.70 1.64	19.53 1.81	21.36 1.98	23.19 2.15	25.02 2.32						
	96 2.44	1.95 0.18	3.25 0.30	5.19 0.48	7.14 0.66	9.09 0.84	11.04 1.03	12.99 1.21	14.93 1.39	16.88 1.57	18.83 1.75	20.78 1.93	22.72 2.11	24.67 2.29	26.62 2.47						
102 2.59	2.10 0.19	3.50 0.32	5.59 0.52	7.69 0.71	9.79 0.91	11.89 1.10	13.98 1.30	16.08 1.49	18.18 1.69	20.28 1.88	22.37 2.08	24.47 2.27	26.57 2.47	28.67 2.66							
108 2.74	2.22 0.21	3.70 0.34	5.91 0.55	8.13 0.76	10.35 0.96	12.57 1.17	14.79 1.37	17.00 1.58	19.22 1.79	21.44 1.99	23.66 2.20	25.87 2.40	28.09 2.61	30.31 2.82							
114 2.90	2.34 0.22	3.90 0.36	6.23 0.58	8.57 0.80	10.91 1.01	13.25 1.23	15.59 1.45	17.93 1.67	20.26 1.88	22.60 2.10	24.94 2.32	27.28 2.53	29.62 2.75	31.95 2.97							
120 3.05	2.49 0.23	4.14 0.39	6.63 0.62	9.12 0.85	11.61 1.08	14.09 1.31	16.58 1.54	19.07 1.77	21.55 2.00	24.04 2.23	26.53 2.46	29.01 2.70	31.50 2.93	33.99 3.16							



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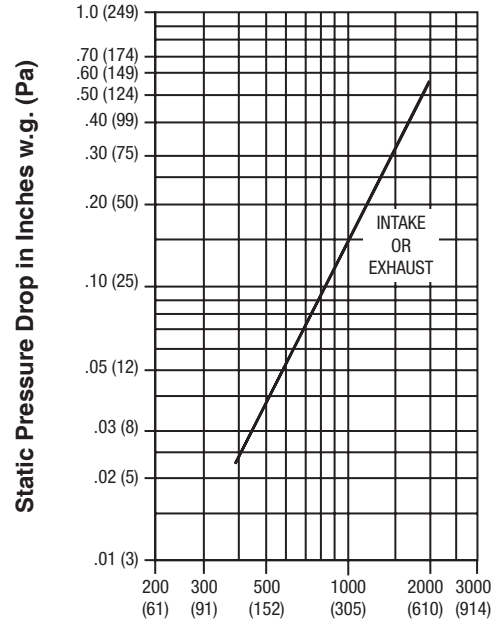
**EXTRUDED ALUMINUM STATIONARY LOUVER
2" (51) DEEP • DRAINABLE BLADE
PERFORMANCE DATA
MODEL: 1602D**

**AIRFLOW/ WATER PENETRATION DATA
for 48" x 48" (1219 x 1219) Louver Size**

	Free Area %	43%
	Free Area sq. ft. (sq. m.)	6.91 (0.64)
I N T A K E	Free Area Velocity at Beginning Point of Water Penetration at .01 oz./sq. ft. (3 ml/sq. m) (15 min. test duration)	910 fpm (277 m/min.)
	Air Volume at 910 fpm Free Area Velocity	6288 cfm (2968 l/s)
	Pressure Drop @ 910 fpm	.12 in. w.g. (30 Pa)

NOTE: To minimize water penetration when sizing intake louvers, select a Free Area Velocity that is **below** the beginning point of water penetration.

PRESSURE DROP



Air Velocity in Feet (Meters) Per Minute Through Free Area
Louver test size: 48" x 48" (1219 x 1219 mm).
Standard air density @ 0.075 lbs/ft³.
Tested to AMCA Fig. 5.5 - 6.5.



Nailor Industries Inc. certifies that the Model 1602D shown herein is licensed to bear the AMCA Certified Ratings Program seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Program seal applies to Water Penetration and Air Performance ratings.
Louvers were tested in accordance with AMCA Standard 500-L.



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